



Revtur Welding Co., LLC.

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AWS

PROCEDURE	PROCESS	MATERIAL	FILLER	THICKNESS
P1-1415/D1.1	GMAW	ASTM/A36	ER70S-6	1/8" to Unlimited
P11B-2999/D1.1	GTAW/GMAW	A514	ER110S-1	1/8" to Unlimited
M23-2382/D1.2/D17.1	GTAW/GMAW	6061 M23 Group	ER4043, All F-23	1/8" to Unlimited
M22-5037/ D1.2	GTAW	5052 M22 Group	ER5356	1/8" to 3/4"
M22M23-5036/D1.2	GTAW	5052-6061 M22, M23	ER5356	1/8" to 3/4"
M25-4380/D1.2	GTAW	5083 M25 Group	ER5556, All F-22	1/8" to Unlimited
P-1-4825/D1.1	GTAW/GMAW	A572-A514 Group 3	ER110S-1	1/8" to Unlimited

ASME

PROCEDURE	PROCESS	MATERIAL	FILLER	THICKNESS
P8-620	GTAW	P8 Material	ER308L, F-6, A-8's	1/8" to Unlimited
P8-1505 6G	GTAW	P8 Material	ER316L, F-6, A-8'S	1/16" to Unlimited
P8-4320 NACE	GTAW, FCAW	P8 Material	ER316L, F-6, A-8'S	3/16" to 8"
P8-4321 NACE	GTAW	P8 Material	ER316L, F-6, A-8'S	.060" to .750"
P8-4322 NACE	GTAW	P8 Material	ER316L, F-6, A-8'S	.060" to .120"
P1-4522	GTAW/GMAW	A106	ER70S-6	.1875" to 1.438"
P1P8-4521	GTAW	A106 - 304L, P1 - P8	ER309L	.0625" to .688"

NAVSEA S9074-AR-GIB-010/278

NAVSEA S9074-AQ-GIB-010/248

PROCEDURE	PROCESS	MATERIAL	FILLER	THICKNESS
S1-2381	GTAW/GMAW	A36, S-1	ER70S-6	.125" to .750"
RWC-101	GTAW	8620, S-3 - S-1	ER70S-2	.058" to .750"
RWC-102	GTAW	S-1 - S-1	ER70S-2	.058" to .750"
RWC-109	GTAW	4130 - 4140, S-11	ER90SD-2	1/8" to Unlimited
S4-3033	GTAW	4130 - 4130, S-4	ER90SD-2	1/8" to 1"
S0-3000	GTAW	4140 - 4140	ER80B-2	1/8" to Unlimited
RWC-WP100	GTAW	A105, S-1	MIL-RCoCr, A-3	3/16" to Unlimited
RWC-WP110	GTAW	S-6 Group	MIL-RN82	1/8" to Unlimited
RWC-WP103	GTAW	S-34 - S-34	MIL-RN67	.058" to Unlimited
RWC-WP104	GTAW	S-34 - S-43	MIL-RN60	.058" to Unlimited
RWC-WP105	GTAW	S-34 - S-42	MIL-RN60	.058" to Unlimited
RWC-WP106	GTAW	S-42 - S-42	MIL-RN60	.058" to Unlimited
RWC-WP107	GTAW	S42 - S43	MIL-RN60	.058" to Unlimited